

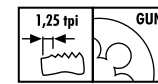
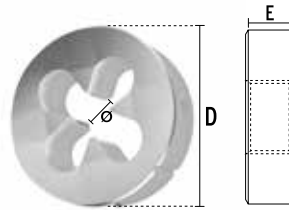
2502

HSS DIN EN 22568

BSW
BS 84

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



PVP = € + 10%

Ø	P	D mm	E mm	
3/32	48,00	16	5	1
1/8	40,00	20	5	1
5/32	32,00	20	7	1
3/16	24,00	20	7	1
7/32	24,00	20	7	1
1/4	20,00	20	7	1
5/16	18,00	25	9	1
3/8	16,00	30	11	1
7/16	14,00	30	11	1
1/2	12,00	38	14	1
9/16	12,00	38	14	1
5/8	11,00	45	18	1

Ø	P	D mm	E mm	
3/4	10,00	45	18	1
7/8	9,00	55	22	1
1"	8,00	55	22	1
1*1/8	7,00	65	25	1
1*1/4	7,00	65	25	1
1*3/8	6,00	65	25	1
1*1/2	6,00	75	30	1
1*5/8	5,00	75	30	1
1*3/4	5,00	90	36	1
1*7/8	4,50	90	36	1
2"	4,50	90	36	1

P

Aceros
Aciers
Steels
Stähle

M

Aceros Inox
Aciers Inox
Stainless Steels
Edelstahl

K

Fundicion
Fonte
Cast Iron
Gusseisen

N

Metales no ferrosos
Métal non Ferreux
Non Ferrous metals
NE-Metalle

S

Titanio y Superalaciones
Titanium et Supeallages
Titanium and Superalloys
Titan und Superlegierungen

H

Materiales Duros
Materiels Durs
Hard materials
Hartmaterialien